

PMA Design and Manufacturing 8493 Baymeadows Way Jacksonville, FL 32256 (904) 292-2329 PMA No.:

PQ1570CE

Supplement No.: 148

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Date:

Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/TCH Eligibility	Model/Series Eligibility
End Cáp	PDM71-11 <b>4-</b> 1	71-114-1	Test and Computations per 14 CFR 24:303 DWG No: PDM71-114-1 Rev. Original Date: 02/23/2011 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
GT Ring	PDM7336MTE- 987-478U	7336MTE-987- 4780	Test and Computations per 14 CFR 21.303 DWG No: PDM7336MTE-987-4780 Rev: C Date: 10/09/2007 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
AGT Ring	PDM7334FTE- 987-4780	7331FTE-987- 4780	Test and Computations per 14 CFR 21,303 DWG No: PDM7331FTE-987-4780 Rev: C Date: 10/09/2007 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Floating Piston	PDM71-332-1	71-332-1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-332-1 Rev: B Date: 08/14/2014 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Вшпрсг	PDMJ-12866-3 (PDM71-129-9)	J-12866-3 Lord (71-129-9) Heroux	Test and Computations por 14 CFR 21,303 DWG No: PDMJ-12866-3 (PDM71-129-9) Rev; D Date: 05/25/2017 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Piston Tube	PDM71-141-9	71-141-9	Test and Computations per 14 CFR 21.303 DWG No; PDM71-141-9 Rev: 1 Date: 01/16/2019 or later FAA-approved revisions	Viking Air Limited	DHC-6-400

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Cylinder	PDM71-111-15	71-T11-15	Test and Computations per 14 CFR 21.303 DWG No: PDM71-111-15 Rey: J Data: 05/19/2017 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Swivel Fitting Assembly	PDM71-184-1	71-184-1	Test and Computations per 14 CFR 21,303 DWG No. PDM71-184-1 Rev; B Date: 11/05/2012 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Swivel Adapter	PDM71-180-1	71-180-1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-180-1 Rev: 8 Date: 01/11/2019 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Swivel Fitting	PDM71-183-1	77-183-1	Test and Computations per 14 CFR 21.303 DWG No: PDM(71-183-1 Rev: A Date: 01/11/2019 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	•
Collar	PDM2107-1	2107-t	Test and Computations per 14 CFR 21.303 DWG No: PUM2107-1 Rev: Original Date; 12/09/2010 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/FCH Eligibility	Model/Series Eligibility
Cable Guard Assembly	PDM71-196-1	71-196-1	Test and Computations per 14 CFR 21.303 <u>DWG No:</u> PDM71-196-1 <u>Rev:</u> Original Date: 09/21/2009 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Cable Guard Half	PDM71-196-£1	71-196-i <sub>.</sub> 1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-196-11 Rev: A Date: 08/08/2014 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Cable Guard Pin	PDM71-196-13	71-196-13	Test and Computations per 14 CFR 21.303 DWG No: PDM71-196-13 Rev: Original Date: 09/21/2009 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Pollcy	PDM71-191-I	71-191-1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-191-1 Rev: G Date: 12/17/2014 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Pivot	PE)M71-194-1	71-194-1	Test and Computations per 14 CFR 21.303 DWG No; PDM(71-194-1 Rev: B Date: 09/02/2016 or later FAA-approved revisions	Viking Air Limited	DHC;-6-400
Washer	PDM71-125-1	71-125-1	Test and Computations per 14 CFR 24:303  DWG Nu; PDM71-125-1  Rev: A  Date: 02/19/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/TCH Eligibility	Mndel/Series Etigibility
Steering Actuator Belt	PDM71-186-1	71-186-1	Test and Computations per 14 CFR 21:303 DWG No: PDM71-186-1 Rev; E Date: 04/06/2009 or later FAA-approved revisions	Viking Air Limited	iDHC-6-400
Journal Bearing	PDM7t-335-5	71-335-5	Test and Computations per 14 CFR 21:303 DWG No; PDM71-335-5 Rev: G Date: 01/02/2018 or fator FAA-approved revisions	Viking Air Limited	DIIC-6-400
Locknut	PDM71-336-1	71-336-1	Test and Computations per 14 CFR 21,303 DWG No: PDM71-336-1 Rev: B Date: 12/01/2010 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Bushing	PDM71-062-5	71-062-5	Test and Computations per 14 CFR 21.303 DWG No: PDM71-062-5 Rev: D Date: 01/14/2019 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Friction Disk	PDM71-323-1	71-323-1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-323-1 Rev: B Date: 09/26/2013 or later FAA-approved revisions	Viking Air Limited	DHC:-6-400
Steering Cullar Assembly	PĎMC6U1512-1	C6U1512-1	Test and Computations per 14 CFR 21.303 DWG No: PDMC6U1512-1 Rev: D Date: 01/17/2019 or later FAA-approved revisions	Viking Air Limited	T)HC-6-401)

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/TCH Eligibility	Model/Scries Eligibility
Steering Collar	PDMC6U1511-27	C6U1511-27	Test and Computations per 14 CFR 21.303 DWG No: PDMC6U1511-27 Rev: Q Date: 11/19/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-490
Bushing	PDM71-169-1	71-169-1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-169-1 Rev: C Date: 09/29/2010 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Stad	PDM71-276-1	71-276-1	Test and Computations per 14 CFR 21,303 <u>DWG No:</u> PDM71-276-1 <u>Rey:</u> C <u>Date:</u> 08/03/2016 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Washer	PDM71-325-1	71-325-1	Test and Computations per 14 CFR 21.303 DWG Ng; PDM71-325-1 Rev; B Date: 09/28/2007 or later FAA-approved revisions	Viking Air Limited	DIIC-6-400
Nose Strut Bushing	PDM71-331-1	71-331-1	Fest and Computations per 14 CFR 21.303 DWG No: PDM(71-331-1 Rev: D Date: 10/16/2007 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Thrust Washer	PDM71-018-5	71-018-5	Test and Computations per 14 CFR 21,303  DWG No: PDM71-018-5  Rev: D  Date: 08/08/2016 or later FAA-approved revisions	Viking Air Limited	DHC>6-400

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Date: June

Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/TCH Eligibility	Model/Series Eligibility	
Bushing	PDM71-305-9	71-305-9	Test and Computations per 14 CFR 21.303 DWG No: PDM71-305-9 Rev; C Date: 01/16/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Bali	PDM71-173-1	71-173-1	Test and Computations per 14 CFR 21.303 OWG No; PDM71-173-1 Rev: B Date: 08/18/2016 or later FAA-approved revisions	Viking Atr Limited	DHC-6-460	
NLG Dust Ring (Seal)	PDM71-166-1	71-166-1	Test and Computations per 14 CHR 21.303 DWG No: PDM71-166-1 Rev. A Date: 02/03/2009 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Chain Assembly	PDM71-315-5	71-315-3	Test and Computations per 14 CFR 21.303 DWG No: PDM71-315-3 Rev: C Date: 12/07/2018 or later FAA-approved revisions	Viking Air (simited	DHC-6-400	
Cam	PDM71-174-1	76-174-1	Test and Computations per 14 CFR 21,303 DWG No: PDM71-174-1 Rey: E Date: 11/19/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Cover	PDM71-176-3	71-176-3	Fest and Computations per 14 CFR 21,303 <u>DWG No:</u> PDM71-176-3 <u>Rev:</u> Original Date: 11/16/2010 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/TCH Eligibility	Model/Scries Eligibility	···
Upper Torque Arm Assembly	PDV(71-105-5	71-105-5	Test and Computations per 14 CFR 21.303 DWG No: PDM71-105-5 Rev: E Date: 09/05/2014 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Bushing	PDM71-164-1	71-164-1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-164-1 Rev: E Date: 01/15/2019 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Spring Retainer	PDM71-104-5	71-104-5	Test and Computations per 14 CFR 21.303 <u>DWG No:</u> PDM71-104-5  Rcv: B <u>Date:</u> 11/04/2007 or later FAA-approved revisions	Viking Air Limited	DHC-6-408	
Latch Pin	PDM71-103-5	71-103-5	Test and Computations per 14 CFR 21.303 DWG No: PDM71-103-5 Rev: D Date: 02/09/2015 or later FAA-approved tevisions	Viking Air Limited	DHC-5-400	
Upper Torque Arm	PDM71-102-5	71-102-5	Test and Computations per 14 CFR 21.303 DWG No; PDM71-1(12-5 Rev: D Date: 08/21/2014 or later FAA-approved revisions	Viking Air Limited	J3HC-6-400	
Thrust Ring	PDM71-326-I	71-326-1	Test and Computations per 14 CFR 21,303 DWG No: PDM71-326-1 Rev: A Date: 10/20/2008 or later FAA-approved revisions	Viking Air Limited	DTIC-6-400	<del></del>

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/FCH Eligibility	Model/Series Eligibility
Locking Key	PDM71-060-5	71-060-5	Test and Computations per 14 CFR 21.303 DWG No: PDM71-060-5 Rev: D Date: 10/16/2007 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Block	PDM71-057-5	71-057-5	Test and Computations per 14 CFR 21,303 DWG No: PDM71-057-5 Rev; A Date: 02/15/2008 or later FAA-approved revisions	Viking Air Limited	ĎНС-6-400
Locking Clip	PDM71-058-5	71-058-5	Test and Computations per 14 CFR 21.303 DWG No; PDM71-058-5 Rev: C Date: 02/22/2017 or later FAA-approved revisious	Viking Air Limited	DIIC-6-400
Leek Bolt	PDM71-340-1	71-340-1	Test and Computations per 14 CFR 21.303 DWG No; PDM71-340-1 Rev: C Date: 10/31/2012 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Bushing .	PDM71-095-9	71-093-9	Test and Computations per 14 CPR 21.303 DWG No: PDM71-093-9 Rev: Original Date: 01/25/2008 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Lower Torque Ann Bolt	POM71-187-1	71-187-1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-187-1 Rey; UDan: 05/09/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/TCII Eligibility	Model/Series Eligibility
NLG Dust Ring (Seal)	PDM71-168-1	71-168-£	Test and Computations per 14 CFR 21.303 DWG No: PDM71-168-1 Rev: A Date: 02/19/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Bushing	PDM71-107-11	71-107-11	Test and Computations per 14 CFR 21 303 DWG No; PDM71-107-11 Rev; D Date: 12/16/2014 or later FAA-approved revisions	Viking Air Limited	DIIC-6-400
Shim	PDM71-311-9	71-311 <b>-9</b>	Test and Computations per 14 CFR 21.303 DWG_No; PDM71-311-9 Rev; Original Date: 12/14/2006 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Lower Torque Ann Assembly	PDM71-339-1	71-339-1	Test and Computations per 14 CFR 21 303 DWG No; PDM71-339-1 Rev: B Date: 02/05/2008 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Lawer Torque Acm	PDM71-338-(	71-338-1	Test and Computations per 14 CFR 21.303 DWG No: PDM71-338-1 Rev: D Date: 01/14/2019 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Profile Washer	PDM71-341-1	71-341-1	Test and Computations per 14 CFR 21.303 <u>DWG No:</u> PDM71-341-1 Rest A <u>Date:</u> 10/22/2012 or later FAA-approved revisions	Viking Air Limited	DHC-6-400

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/TCH Eligibility	Model/Series Eligibility
Cartridge Assembly	PDM71-081-7	71-081-7	Test and Continuations per 14 CFR 21.303 DWG No: PDM71-081-7 Rev: A Date: 03/15/2011 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Cylinder	PDM71-082-7	71-082-7	Test and Computations per 14 CFR 21.303 DWG No; PDM71-082-7 Rev: B Date: 11/07/2011 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Cap Plug	PDM71-983-7	71-083-7	Test and Computations per 14 CFR 21:303 DWG No: PDM71-083-7 Rev: C Date: 08/03/2016 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Bushing	PDM71-157-9	71-157-9	Test and Computations por 14 CFR 21.303 DWG No; PDM71-157-9 Rev: C Date: 08/12/2016 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Bushing	PDM71-189-5	71-189-5	Test and Computations per 14 CFR 21:303 <u>DWG No:</u> PDM71-189-5 <u>Rev:</u> D <u>Data:</u> 08/22/2016 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Diaphragm	PDM71-199-9	71-199-9	Test and Computations per 14 CPR 21,303 DWG No: PDM71-199-9 Rev: Original Date: 11/17/2010 or later FAA-approved revisions	Viking Air Limited	DHC-6-400

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Shim	PDM71-095-9	71-095-9	Test and Computations per 14 CFR 21.303 <u>DWG No:</u> PDM71-095-9 <u>Rev:</u> A <u>Dute:</u> 01/14/2019 or later FAA-approved revisions	Viking Air Limited	15HC>6-40N	
Washer	PDM71-309-9	71-3(19-9	Test and Computations per 14 CFR 21,303 DWG No: PDM71-309-9 Rev: B Datg: 08/18/2014 or later FAA-approved revisions	Viking Air Limited	DI{C-6-400	
Lincknut	PDM71-156-11	71-156-11	Test and Computations per 14 CFR 21.303 DWG No: PDM71-156-11 Rey: A Date: 10/22/2012 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Retaining Nut	PDM71-137-3	71-137-3	Test and Computations per 14 CFR 21 303 DWG No: PDM71-137-3 Rev: Original Date: 01/02/2008 or later FAA-approved revisions	Viking Air Limited	DHC-6-40N	
Suте <del>м</del>	PDM7I-204-3	71-204-3	Test and Computations per 14 CFR 21.303 DWG No: PDM71-204-3 Roy; D Datt; 06/21/2010 or later FAA-approved revisions	Viking Air Limited	DIIC-6-400	
Nut	PDM71-322-3	71-322-3	Test and Computations per 14 CFR 21.303 DWG No; PDM71-322-3 Rev; A Date: 04/02/2012 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/TCH Eligibility	Model/Series Eligibility	
Special Wing Attachment Bolt	PDMC6WM (411-27	C6WM(41)-27	Test and Computations per 14 CFR 21.303 DWG No: PDMC6WM1411-27, Rev: F Date: 06/04/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Strut to Wing and Strut to Link Bolt	PDMC6WM1411-29	C6WM1411-29	Test and Computations per 14 CFR 21.303 DWG No: PDMC6WM£411-29, Rev: F Date: 06/04/2018 or later FAA-approved revisions	Viking Air Limited	ÐΗC-6-400	
Wing to Fuselage Bolt	PDMC6WM1009-27	C6WM1099-27	Test and Computations per 14 CFR 21,303 DWG No: PDMC6WM1099-27, Rev: D Date: 06/20/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Shim	PDMC6W1009-27	C6W1009-27	Test and Computations per 14 CFR 21.303 DWG No: PDMC6W1009-27, Rev: B Date: 06/20/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	<del></del>
Seat Adjustment Spring Assembly	PDMC3FF406-7	C3FF406-7	Test & Computation per 14 CFR 21.303 DWG No: PDMC3FF406-7 Rev: A Date: 07/07/2011 or later FAA-approved revisions	Viking Air Limited	DHC-6-4W)	
Seal Adjustment Spring Assembly	PDMC3FF407-7	C3FF407-7	Test and Computations per 14 CFR 21.303 DWG No: PDMC3FF407-7 Rev; A Date: 07/07/2011 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	

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Article Name	Article Number	Approved Replacement for Article Number	Approval Basis and Approved Design Data	Make/fCH Eligibility	Model/Series Eligibility
Hinge Assembly (Lower)	PDMC6FSM1245-1	C6TSM1245-1	Test and Computations per 14 CFR 21:303 <u>DWG Nu:</u> PDMC6FSM1245-1 Rcy; A <u>Date</u> ; 02/20/2008 or facer FAA-approved revisions	Viking Air Limited	DHC-6-400
Hinge Assembly (Lower)	PDMC6FSM1245-2	C6FSM1245-2	Test and Computations per 14 CFR 21:303 DWG No: PDMC6ESM1245-2 Rev: A Date: 02/20/2008 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Hinge Plate	PUMC6F8Ñ1245-27	Č6FSM124S-27	Test and Computations per 14 CFR 21.303 DWG No: PDMC6FSM1245-27 Rex: D Date: 08/10/2016 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Hinge Plate	PDMC6FSM1246-27	CáfSM1246-27	Test and Computations per 14 CFR 21.303 DWG No: POMC6PSM1246-27 Rev: B Date: 10/31/2072 or later FAA-approved revisions	Viking Air Limited	TOFAC-6(UV)
Rushing	PDMC6F8M1246-29	C6FSM1246-29	Test and Computations per 14 CFR 21.303 DWG No: PDMC6FSM1246-29 Rev: D Date: 09/21/2016 or later FAA-approved revisions	Viking Air Limited	DHC-6-400
Sleeve	PDMC6UM1124-27	C6UM1124-27	Test and Computations per 14 CFR 21.303 DWG No: PDMC6UMI 124-27 Rev: A Date: 09/25/2014 or later FAA-approved revisions	Viking Air Limiced	DHC-6-400

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Sleeve	PDMC6U/M1124-29	C6UM\$124-29	Test and Computations per 14 CFR 24,303 DWG No: PDMC6UM1124-29 Rqv: A Datg: 09/25/2014 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Siceyt	PDMC6UMI124-33	C6UM1124-33	Test and Computations per 14 CFR 21,303 DWG No: PDMC6UM1124-33 Rev; A Date; 09/26/2014 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Sleeve	PDMC6UM1133-29	C6UM1133-29	Test and Computations per 14 CFR 21.303 DWG No: PDMC6UM1133-29 Rev: A Dute: 11/19/2018 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	
Lower Platen Bushing	PDMC6UM1136-27	C6UM1136-27	Test and Computations per 14 CFR 21:303 DWG No: PDMC6UM1136-27 Rev; F. Date: 04/12/2010 or later FAA-approved revisions	Viking Air Limited	DHC-6-400	<del></del>

#### -----END OF DATA -----

#### GENERAL NOTES:

Provide minor design changes in a manner as determined by the ACO. Process major design changes to drawings and specifications in the same manner as that for an original FAA-PMA.

The FAA accepted the ICA approach for the above articles with their designs. These ICA may refer to those of the respective articles from the holders of type certificates. Otherwise, provide supplemental ICA for differences in the replacement articles. Make referral statements or supplemental ICA readily available per 14 CFR 21.50.

Christina M. Underwood

Manager, Atlanta ACO Branch

- John Kolin

Manager, Orlando MIDO Section System Oversight Division